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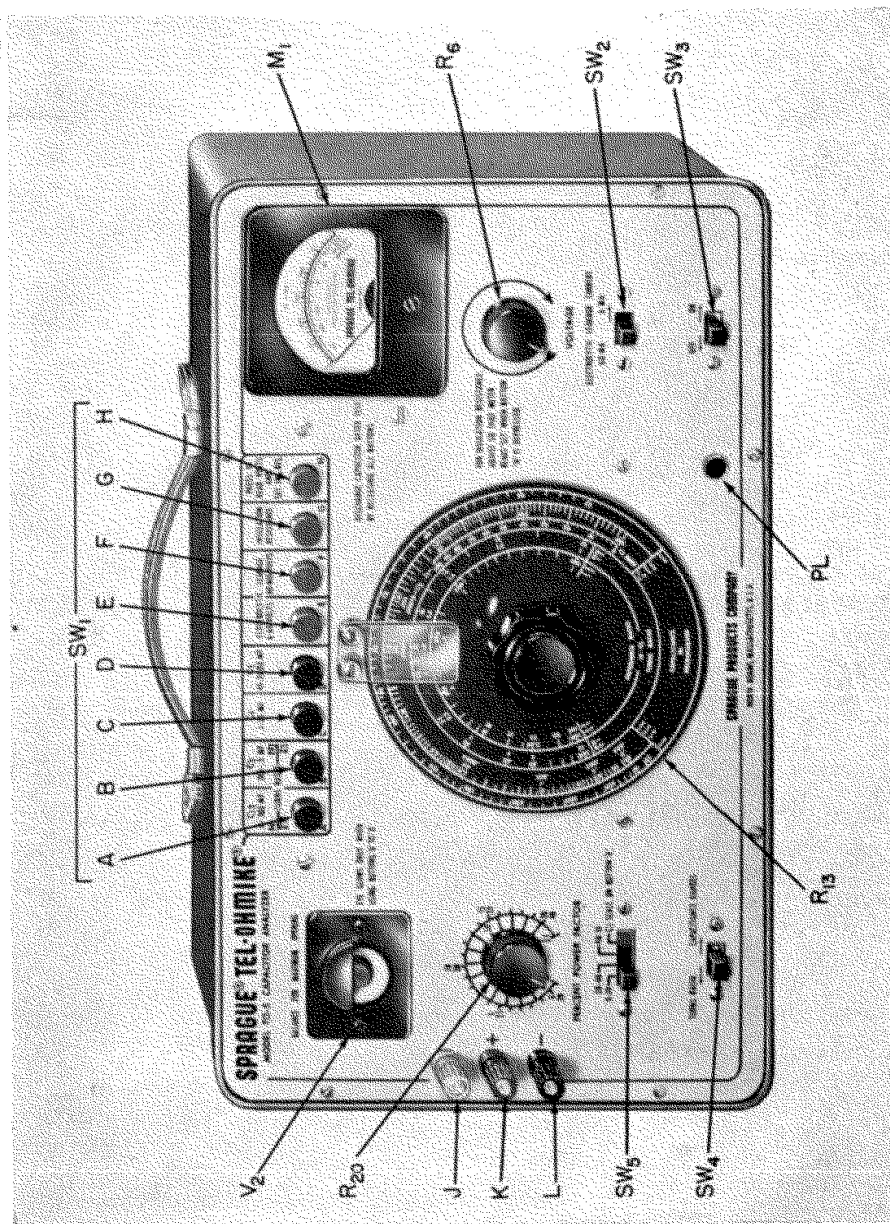
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Operating Manual

MODEL TO-5

TEL-OHMIKE ANALYZER



1. General Description

1.1 Purpose and Usefulness. Designed specifically to meet the need of television, radio and industrial electronics technicians for a compact, reliable, and simple-to-use instrument for testing capacitors, the Sprague Model TO-5 Tel-Ohmike represents the culmination of years of experience in this field. It incorporates in one instrument an accurate multi-range capacitance and power factor bridge, an insulation resistance checker for paper, mica, and ceramic capacitors, and a leakage current test circuit for electrolytic capacitors. As an added feature, it also provides a turns ratio bridge for measuring the turns ratio and impedance ratio of laminated iron-core transformers, such as audio output and a-c power transformers. Pushbuttons are provided for instant range selection and a magic-eye tube simplifies bridge balancing for capacitance measurements. A large meter gives direct pointer readings of insulation resistance and leakage current and shows the exact voltage applied to electrolytic capacitors during the leakage test.

1.2 Three especially valuable features of the Model TO-5 Tel-Ohmike are the extended insulation resistance test range up to 20,000 megohms, the special low capacitance bridge circuit for checking low value ceramic and mica capacitors from 1 mmf to 100 mmf with improved accuracy, and the automatic discharging of capacitors after test by a simple release of all push buttons.

1.3 Capacitance. In addition to the special low range mentioned above, 4 other capacitance ranges are provided for measurements up to 2000 mf. With a TO-5 Tel-Ohmike you are prepared for every type of capacitor from tiny ceramics and micas to paper capacitors to all types of standard aluminum dry electrolytics from small filter capacitors to extremely high capacitance low-voltage units, photoflash capacitors, and motor-starting capacitors.

1.3.1 Power Factor. The power factor of all electrolytics is indicated directly on a scale. Three ranges are provided for improved accuracy of reading.

1.4 Leakage Current. A self-contained continuously adjustable d-c power supply permits measurement of electrolytic capacitor leakage current at exact rated voltage.

1.5 Insulation Resistance. The electronic measurement circuit reads I-R directly from 100 to 20,000 megohms, covering the wide range necessary for testing ceramic, mica, air, and paper capacitors. With a Model TO-5 Tel-Ohmike it becomes a simple matter to detect "leaky" coupling capacitors.

1.6 Turns Ratio. Two ranges are provided to measure transformer turns ratios from 1:1 to 100:1 and to measure impedance ratios from 1:1 to 10,000:1.

1.7 Line Voltage and Frequency. The Model TO-5 Tel-Ohmike is available in three types. The standard TO-5 is intended for 115 volt, 50-60 cycle a-c lines. The TO-5R is similar except that it is intended for mounting in standard 19" relay racks. Also available is the Model TO-5X for use on 115/230 volt, 25-60 cycle mains. Before using a Model TO-5X, check to see whether the link on the internal terminal

Telecap® paper tubulars while the standard on the high capacitance C_4 and C_5 ranges is a matched pair of special paper capacitors. The bridge balance or null detector is a high sensitivity "magic-eye" 1629 tube.

2.1.1 ACCURACY TABLE

Range	Accuracy		
C_1	$\pm 2\% \pm 1$ mmf over entire range		
Range	$\pm 3\%$	$\pm 5\%$	Reading Accuracy Determining Factor
C_2	.00015-.001		.001-.005
C_3	.005-.1	.001-.005	.1-.5
C_4	.5-10.0	.1-.5	10-50
C_5	50-200	45-50	200-2,000

2.1.2 CAUTION. The TO-5 should NOT be used to measure the capacitance of small transistor electrolytic capacitors with low d-c voltage ratings, or to check the I-R of transistor ceramics rated 50 volts or less. Such capacitors require special test equipment to avoid damage during testing.

2.2 Operating Procedure.

- (1) Depress the proper pushbutton and set the switch under the power factor control as shown below:

Capacitance	Button	P-F Switch	Read on Scale
1-100 mmf	A	C_1	C_1
.0001-.005 mf	A	0-20	C_2
.001-.5 mf	B	0-20	C_3
.1-50 mf	C	0-20	C_4
45-2000 mf	D	0-20	C_5

Note: 1,000,000 mmf = 1 mf

- (2) Set selector switch in lower left hand corner in the "CAPACITANCE RANGES" position.
- (3) Set the a-c line switch in the lower right hand corner of the panel in the "ON" position.
- (4) Connect the capacitor under test to the + and - binding posts at the left of the panel. Small ceramic, mica, and paper tubulars should be connected directly across the terminals without using external test leads; otherwise accuracy will be impaired. Observe polarity markings when connecting electrolytics.
- (5a) Slowly rotate the main bridge dial in a clockwise direction from left to right until a shadow appears in the eye tube at the upper left. Carefully adjust the control for maximum eye opening. Read the indicated capacitance directly from the proper dial scale.
- (5b) For electrolytic capacitors, balance the bridge as in (5a). Then adjust the power factor knob for maximum eye opening. Now readjust the main dial, then the power factor knob, etc. until maximum eye opening is definitely obtained. If this is not possible, try moving the power factor slide switch to the 20-40% or 40-55% positions and proceed as before. When maximum shadow angle is reached, read the capacitance from the main dial scale and the power factor from the proper power factor scale, according to the slide switch setting. When using line frequencies of 50 cycles, multiply the indicated p-f reading by .84; of 40 cycles, by .72; and of 25 cycles, by .46.
- (5d) When it is necessary to measure capacitors without removing

them from a chassis, always unsolder one lead from the circuit. Take care not to damage small micas and ceramics with too much heat. To improve the accuracy of measurements on capacitors of less than about 1000 mmf under these conditions, measure the capacitance of the test leads arranged as they would be when connected except for connecting the test clips. Record the reading. Now connect the clips directly across the capacitor and rebalance the bridge. Deduct the test lead capacitance from this reading to get the capacitance of the unit under test.

- (5e) Capacitors which can be balanced only at the right hand (counter-clockwise) end of the scales on all ranges are open and should be discarded. Capacitors balancing only on the high (clockwise) end of the scales are short-circuited and should be discarded. Capacitors with "intermittents" will cause a marked flickering of the magic eye indicator and should be replaced.

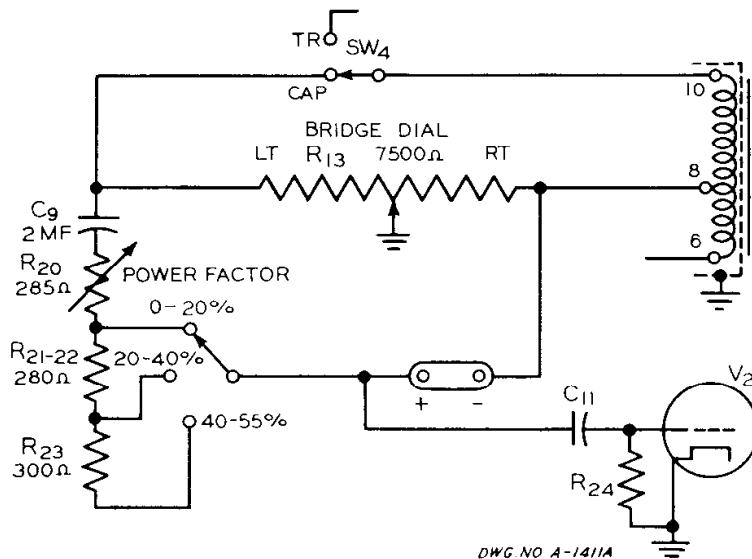


FIGURE 2

This Wien Bridge is used for measuring capacitance and power factor on Range C4.

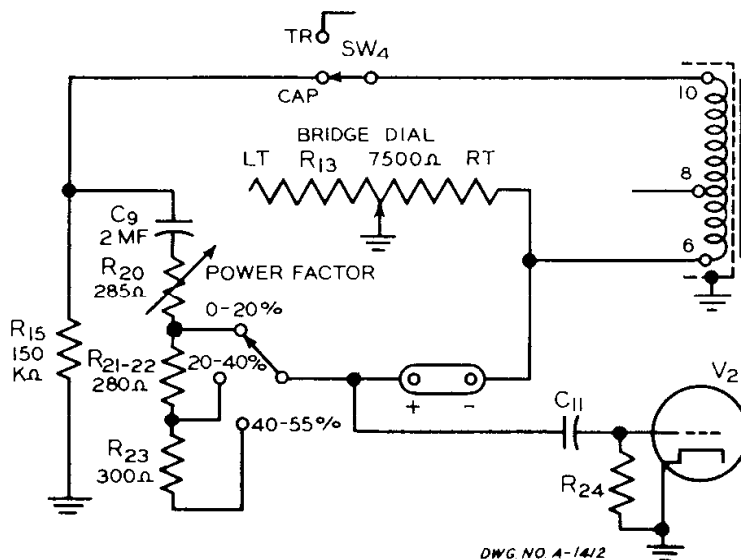


FIGURE 3

Here is how the measurement range of the Wien Bridge is extended for high capacitance electrolytics.

2.3 Capacitance Tolerance.

2.3.1 D-C Dry Electrolytics. In general, capacitors less than 75 percent of their nominal value should be replaced. In bypass capacitors there is, from the application standpoint, usually no upper limit on the capacitance above nominal. This is also true of most filter capacitors except for the "reservoir" or input capacitors in power supplies. Here the upper capacitance limit depends on the permissible current thru the recti-

fier tube or dry disc rectifier. New dry electrolytics for TV-radio applications usually meet the following limits:

<u>Rated Voltage</u>	<u>Percent Capacitance Tolerance</u>
3-50	- 10, + 250
51-350	- 10, + 100
351-600	- 10, + 50

2.3.2 Paper Capacitors. Standard industry tolerances for paper tubulars when not otherwise specified or color-coded are usually as follows:

<u>Capacitance (mf)</u>	<u>Tolerance (Percent)</u>
Up to .0019	- 25, + 60
.002 to .009	- 20, + 40
.01 to .09	- 20, + 20
.1 to 1.0	- 10, + 20
Above 1.0	- 10, + 10

From the circuit application standpoint, the capacitance tolerances on coupling capacitors are usually more critical than those on bypass and filter capacitors. In radio receivers, units within the tolerances above are generally satisfactory in both types of use. In television sets, it is best to check the manufacturers service data since very tight tolerances are necessary in some specialized circuit locations.

2.3.3 Mica Capacitors. Non-color-coded or marked micas are usually $\pm 20\%$ units. Color-coded capacitors should fall within their marked tolerance.

2.3.4 Ceramic Capacitors. Temperature-compensating capacitors and other units using dielectric bodies with low dielectric constants are usually $\pm 20\%$ tolerance units, unless otherwise color-coded or marked. High dielectric constant units may be of the $\pm 20\%$ type or else of the MRC (minimum rated capacitance) or GMV (guaranteed minimum value) type. These capacitors are usually used for bypass and coupling applications and their actual capacitance varies markedly with the ambient temperature at which they are measured. The rated minimum value is applicable only at 25°C (77°F) and the actual value may be double the MRC rating. Above room temperature, capacitance may increase and then decrease, or decrease and then increase, according to the dielectric material used.

2.3.5 A-C Motor-Starting Electrolytics. Capacitors more than 15% below the minimum marked capacitance should be replaced as the motor-starting torque will be seriously reduced.

2.4 Power Factor

2.4.1 D-C Dry Electrolytics. The 60 cycle power factor of new capacitors will usually fall below the maximum value given below. Capacitors rated at 150 volts or higher should usually be replaced if the measured value is twice that given. Low voltage sections of multiple-section capacitors will generally have power factor higher than that listed, sometimes by as much as 50%.

<u>WVDC</u>	<u>Max. New P-F</u>	<u>WVDC</u>	<u>Max. New P-F</u>
475	15	150	20
450	15	50	25
400	15	25	30
350	15	15	50
300	15	12	55
250	18	6	60

2.4.2 A-C Motor Starting Electrolytics. Capacitors with a power factor of more than 15% should be replaced.

3. Insulation Resistance

3.1 The insulation resistance test is made only on electrostatic capacitors such as paper, mica, ceramic, etc. (Electrolytic capacitors are tested for leakage current as in section 4). The test circuit is shown in Figure 4. Passage of current thru the capacitor or other circuit element under test causes an increase in the negative bias on the grid of tube V_1 and a consequent decrease in plate current. The plate current meter is calibrated directly in megohms.

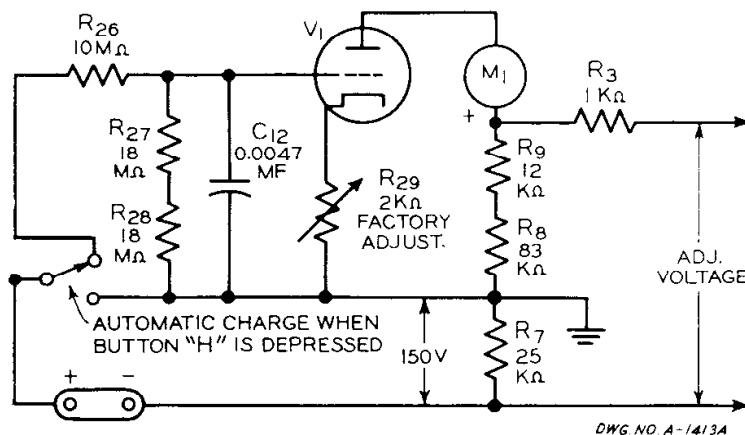


FIGURE 4

This is the insulation resistance measurement circuit with the "Automatic Charge" feature

3.2 Operating Procedure.

- (1) Depress pushbutton G
- (2) Set the a-c line switch in the lower right hand corner of the panel to ON. Allow 1 minute warmup time.
- (3) Connect the capacitor under test to the + and — binding posts. Depress pushbutton H and adjust the VOLTAGE control so that the meter reads SET; then release the button.
- (4) Allow the capacitor to remain connected to the TO-5 until the meter pointer no longer moves downward. The scale reading at which the pointer comes to rest indicates the Insulation Resistance of the capacitor under test. The time required for the pointer to come to rest is proportional to the capacitance of the capacitor being tested. Wide fluctuations of the pointer indicate an intermittent capacitor which should be discarded.
- (5) After the test, release all pushbuttons to discharge the capacitor before you touch the terminals to remove the leads to the capacitor. *Safety First!*

3.3 Test Limits.

3.3.1 Mica Capacitors. Standard molded micas will have an I-R when new of more than 3000 megohms while low-loss case and silvered micas will have an I-R when new of at least 6000 megohms.

3.3.2 Ceramic Capacitors. Most ceramic capacitors rated at .02 mf or less when new will have a minimum insulation resistance of 7,500 megohms.

3.3.3 Paper Capacitors. The minimum insulation resistance times capacitance product for paper tubular capacitors is 1000 megohm-microfarads when new except that capacitors are in no case required to have an insulation resistance of more than 5000 megohms, as per the

following table. Molded tubulars will usually exceed these minimum limits by a wide margin.

<i>Capacitance</i>	<i>Minimum IR</i>
1.0 mf.....	1000 megohms
.5	2000
.47	2128
.25	4000
.22	4545
.15	5000
.1 or smaller.....	5000

Insulation resistance measurements are very much affected by ambient temperature. An ordinary wax tubular will have an I-R at 65°C of about 5 percent of its 25°C (77°F) value. For metal-encased oil capacitors, the minimum values vary from 400 megohm-mf (or 1200 megs. max. req.) for castor oil, to 1500 megohm-mf (or 4000 megs. max. req.) for mineral oil, to 1500 megohm-mf (or 4000 megs. max. req.) for Aroclors, to 20,000 megohm-mf (or 30,000 megs. max. req.) for some designs of Vitamin Q subminiature capacitors. These values are given as a general guide and change somewhat with different manufacturers and different physical sizes of units.

3.4 The insulation resistance circuit may also be used in checking motor windings, high value resistors in photocell and nuclear instrument circuits, leakage between posts on terminal strips, etc.

4. Leakage Current of Electrolytic Capacitors

4.1 The test circuit shown in Figure 5 permits measurement of leakage current of electrolytic capacitors. The self-contained power supply provides any desired test voltage up to 600 volts d-c. To facilitate accurate adjustment of the lower voltages, a low voltage range of 60 volts max. is provided in addition to the 600 volt max. circuit. The meter reads the actual voltage applied to the capacitor terminals since the limiting resistor (which limits the current thru short-circuited capacitors to 60 ma) is in the cathode circuit of the grid-controlled rectifier tube. Two meter ranges are provided to protect against burnouts, an initial range of 0-60 ma and a final reading range of 0-6 ma.

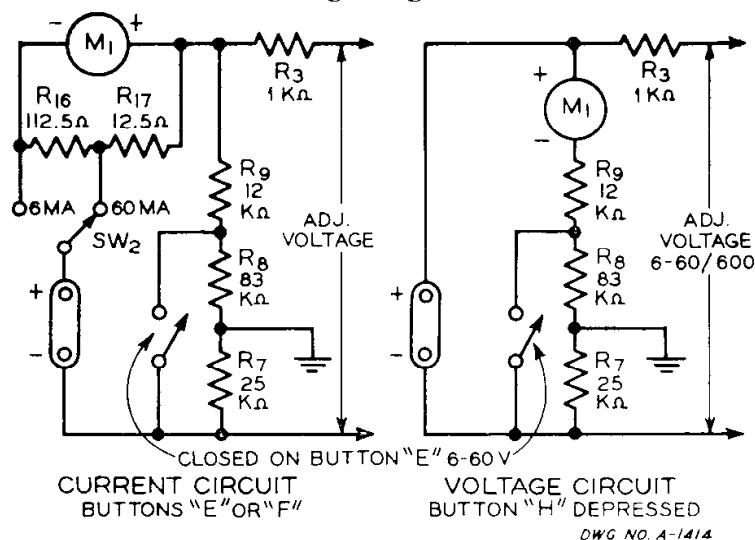


FIGURE 5

This is the basic arrangement for measuring the leakage current of electrolytic capacitors.

4.2 Operating Procedure.

- (1) Turn voltage control to the counter-clockwise position.
- (2) Set the a-c line switch to ON. Allow 1 minute warm-up time.

- (3) Connect capacitor to be tested across the + and – binding posts, observing proper polarity.
- (4) Depress pushbutton E or F according to the voltage rating of the capacitor being tested.
- (5) Hold in button H and adjust the voltage control until the meter reads the correct capacitor working voltage on the 600 scale. Divide the scale reading by 10 when using pushbutton E; the meter is direct reading when using pushbutton F.
- (6) Release button H and read the leakage current on the 600 scale of the meter. Divide the reading by 10 to get the leakage current in milliamperes if using the 60 MA switch position or by 100 if using the 6 MA position. If the reading on the 60 MA position is less than 6 milliamperes, the Red Line, push the range switch over to 6 MA and read the current with increased accuracy.
- (7) Release button E or F to discharge the capacitor before removing it from the binding posts. *Safety First!*

4.3 It will be noted that the voltage reading (with button H depressed) will tend to increase after a short time as the leakage current begins to decrease to a stable value. The voltage control should be retarded accordingly to prevent more than rated voltage from being applied to the capacitor. The measurement of leakage current should be made only after a stable value is reached. Capacitors which have been out of use for periods of a year or more may take as long as 30 minutes to reach a stable value of leakage current. Such capacitors usually have a high current initially and the voltage control should be retarded so that the leakage current is less than 10 milliamperes in order to prevent overheating of the capacitors internally. The voltage should be adjusted upwards until rated voltage is reached as the leakage current decreases. When rated voltage is finally reached, proceed as detailed above. If there is appreciable fluctuation in the leakage current indication, the capacitor is probably intermittent and should be discarded.

4.4 Test Limits. New radio-TV type electrolytics should have a maximum leakage current as shown in the following table:

3 to 100 WVDC		101 to 250 WVDC	
MF	Ma	MF	Ma
1	.31	4	.38
2	.32	8	.46
5	.35	10	.54
10	.4	12	.54
20	.5	15	.6
25	.55	16	.62
30	.6	20	.7
40	.7	30	.9
50	.8	40	1.1
70	1.0	50	1.3
80	1.1	60	1.5
100	1.3	70	1.7
125	1.55	80	1.9
130	1.6	100	2.3
150	1.8	120	2.7
200	2.3	125	2.8
250	2.3	140	3.1
500	5.3	150	3.3
1000	10.	200	4.3
1500	10.	300	6.3
2000	10.		
3000	10.		

251 to 350 WVDC		351 to 500 WVDC	
MF	Ma	MF	Ma
4	.3	2	.38
8	.5	4	.46
10	.55	5	.5
12	.6	8	.62
15	.68	10	.7
16	.7	12	.78
20	.8	15	.9
30	1.05	16	.94
35	1.18	20	1.1
40	1.3	25	1.3
50	1.55	30	1.5
60	1.8	40	1.9
80	2.3	50	2.3
100	2.8	60	2.7
120	3.3	80	3.5
125	3.43	90	3.9
150	4.05	125	5.3
200	5.3		

Maximum leakage currents not shown in above table may be derived from the following formula:

$$I = kC + 0.3$$

where I is the leakage in milliamperes

k is a constant as follows:

k	WVDC
.01	3 to 100
.02	101 to 250
.025	251 to 350
.04	351 to 500

C is the nominal capacitance in mf.

Readings should be taken 5 minutes after capacitors are placed on rated d-c working voltage. These limits may be used as a guide in judging whether capacitors should be replaced, making due allowance for the usual increase in leakage current with age and with any high ambient temperature at which measurements are made. Capacitors with a leakage current of more than 15 ma should almost always be discarded.

5. Turns Ratio and Impedance Ratio

5.1 The measurement of the turns or impedance ratios of laminated core transformers such as audio interstage, output and input, power transformers, microphone transformers, etc. is easily made on the TO-5.

5.2 The basic circuit of the two range, line-frequency, ratio bridge is shown in Fig. 6.

5.3 Operating Procedure.

- (1) Place SW_4 in the lower left corner in the TURNS RATIO position.
- (2) Depress the proper pushbutton in accordance with the table below:

Turns Ratio	Pushbutton	Read on Scale	
		Turn	Impedance
1:1 to 10:1	A	N_1	Z_1
10:1 to 100:1	B	N_2	Z_2

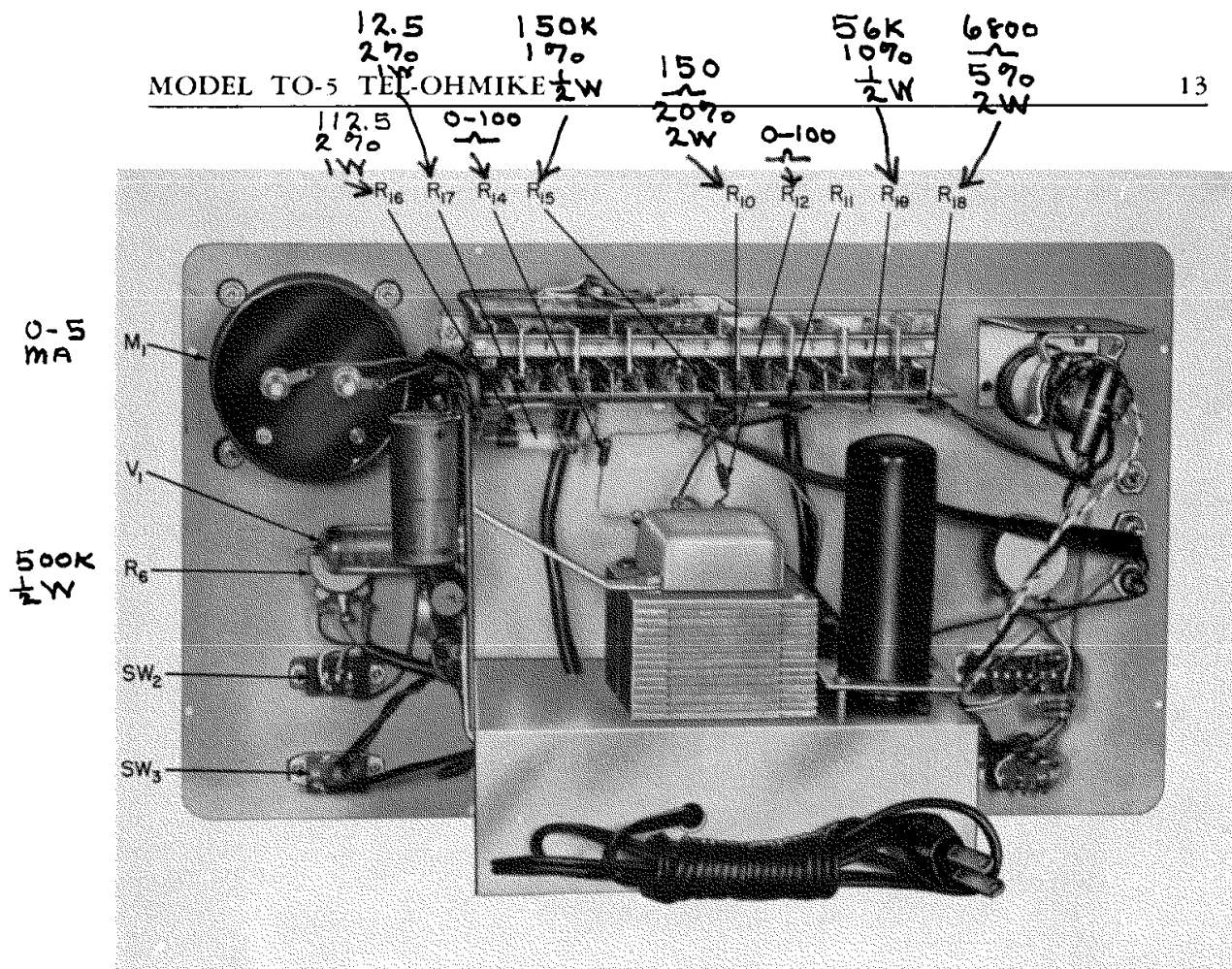
- (3) Set the OFF-ON switch in the ON position, and allow the instrument to warm up.

LIST OF MAINTENANCE PARTS

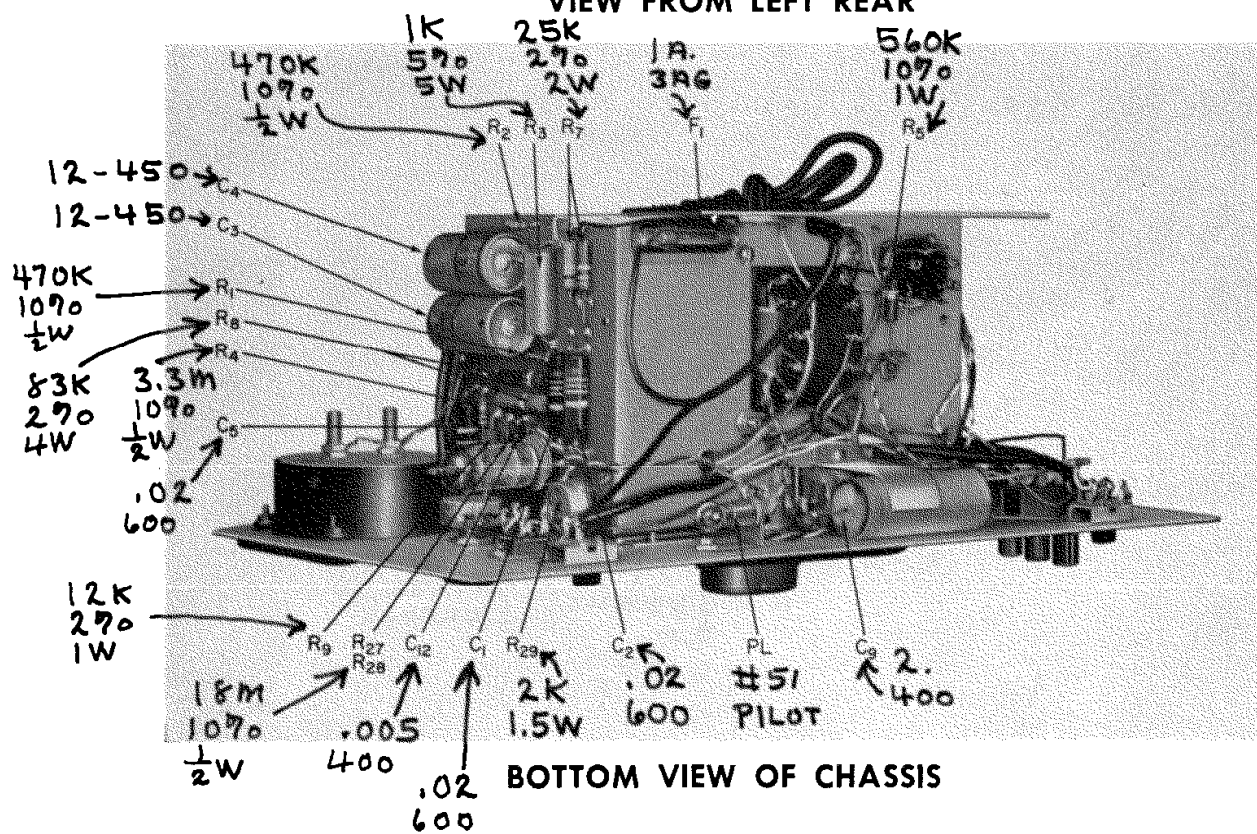
Circuit Symbol	Replacement Part No.	Description
R_1 } R_2 } R_{2b} }	2-113	Resistor, fixed, composition, $470,000 \Omega \pm 10\%$, $\frac{1}{2}$ watt.
R_3	2-698	Resistor, fixed, wire-wound, $1000 \Omega \pm 5\%$, 5 watts Sprague Koolohm type 5KT.
R_4	2-133	Resistor, fixed, composition, 3.3 megohms $\pm 10\%$, $\frac{1}{2}$ watt.
R_5	2-365	Resistor, fixed, composition, $560,000 \Omega \pm 10\%$, 1 watt.
R_6	2-1003	Resistor, continuously adjustable, composition, $500,000 \Omega \pm 20\%$, linear taper $\frac{1}{2}$ watt.
R_7	2-331	Resistor, fixed, composition, $25,000 \Omega \pm 2\%$, 2 watts, consists of two 1 watt resistors in series.
R_8	2-601	Resistor, fixed, composition, $83,000 \Omega \pm 2\%$, 4 watts, consists of two 2 watt resistors in parallel.
R_9	2-324A	Resistor, fixed, composition, $12,000 \Omega \pm 2\%$, 1 watt. May have a resistor in series or parallel to bring to value.
R_{10}	2-528	Resistor, fixed, composition, $150 \Omega \pm 20\%$, 2 watts.
R_{11}	2-91	Resistor, fixed, composition, $56,000 \Omega \pm 10\%$, $\frac{1}{2}$ watt.
R_{12} } R_{14} }		Resistor, fixed, composition, 0-100 Ω picked with R_{13} . (Used only if needed)
R_{13}	2-1020C	Resistor, continuously adjustable, wire-wound, $7500 \Omega \pm 10\%$, linear taper, 3 watts, 300° mechanical rotation, 280° electrical rotation. Selected for agreement with calibrated dial. May have make-up resistors R_{12} and R_{14} .
R_{15}	2-101A	Resistor, fixed, deposited carbon, $150,000 \Omega \pm 1\%$, $\frac{1}{2}$ watt, Sprague 407E.
R_{16}	2-662	Resistor, fixed, wire-wound, $112.5 \Omega \pm 2\%$, 1 watt.
R_{17}	2-660	Resistor, fixed, wire-wound, $12.5 \Omega \pm 2\%$, 1 watt.
R_{18}	2-568-5	Resistor, fixed, composition, $6800 \Omega \pm 5\%$, 2 watts.
R_{19}	2-93-5	Resistor, fixed, composition, $68,000 \Omega \pm 5\%$, $\frac{1}{2}$ watts.
R_{20}	2-1031	Resistor, continuously adjustable, wire-wound, 285Ω , linear taper, 2 watts, 300° mechanical rotation, 280° electrical rotation.

LIST OF MAINTENANCE PARTS—Continued

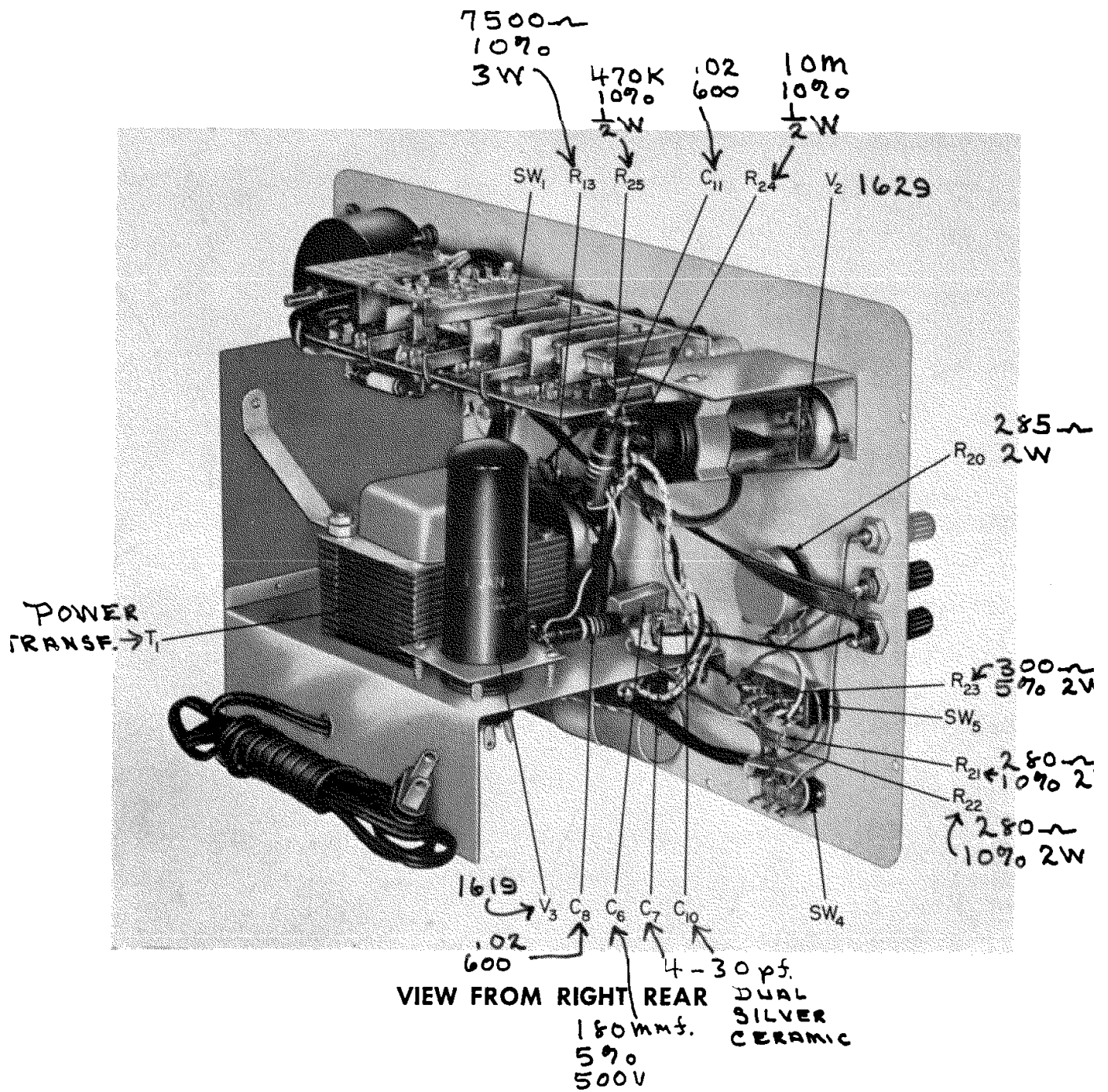
Circuit Symbol	Replacement Part No.	Description
R_{21} } R_{22} }	2-43A	Resistor, fixed, composition, $280\Omega \pm 10\%$, 2 watt. Consists of two 1 watt resistors in parallel.
R_{23}	2-535	Resistor, fixed, composition, $300\Omega \pm 5\%$, 2 watt.
R_{24} } R_{26} }	2-145	Resistor, fixed, composition, 10 megohms $\pm 10\%$, $\frac{1}{2}$ watt.
R_{27} } R_{28} }	2-151	Resistor, fixed, composition, 18 megohms $\pm 10\%$, $\frac{1}{2}$ watt.
R_{29}	2-1063	Resistor, continuously adjustable, $2000\Omega \pm 20\%$, 1.5 watt, screwdriver adjustment.
C_1 } C_2 } C_5 } C_{11} }	1-382	Capacitor, fixed, molded paper-dielectric, .02 mfd. $\pm 10\%$, 600 vdc. Sprague No. 6TM-S2.
C_3 } C_4 }	1-660A	Capacitor, fixed, polarized dry electrolytic, 12 mf., 450 vdc insulating jacket. Sprague type TVA-1706.
C_6	1-833	Capacitor, fixed, silver-mica dielectric, 180 mmf. $\pm 5\%$, 500 vdc, Sprague type MS-32.
C_7 } C_{10} }	1-1001	Capacitor, adjustable dual trimmer silver ceramic 4-30 mmf.
C_8	1-202A	Capacitor, fixed, molded paper-dielectric, .02 mf. $\pm 2\%$, 600 vdc. This is a special 6TM-S2 selected for value.
C_9	1-208	Capacitor, fixed, paper-dielectric, 2. mf. $\pm 2\%$, 400 vdc. Consists of two Sprague No. 1.004AG matched in parallel to value.
C_{12}	1-229	Capacitor, fixed, molded paper-dielectric, .005 mf. $\pm 20\%$, 400 vdc. Sprague No. 4TM-D5.
SW_1	11-56	Switch, 8-pushbutton, thru serial No. 95001.
	11-56A	Switch, 8-pushbutton, serial No. 95002 and up.
SW_2	11-80S	Switch, slide, SPDT Spring return
SW_3	11-76	Switch, slide, SPST
SW_4	11-82	Switch, slide, DPDT.
SW_5	11-81	Switch, slide, 2 pole, 4 position.
T_1	3-105	Transformer, filament, power and bridge, for TO-5.
T_1	3-105X	Transformer, filament, power and bridge, for TO-5X.
PL	5-51	Pilot Lamp, No. 51.
F_1	7-501	Fuse, cartridge, 1 amp., type 3AG.
V_1	5-6C4	Tube, electron, 6C4.
V_2	5-1629	Tube, electron, 1629.
V_3	5-1619	Tube, electron, 1619.
M_1	7-12	Milliammeter, 0-5 ma, d-c $\pm 2\%$, special scale, internal res. $25\Omega \pm 2\%$.



VIEW FROM LEFT REAR



BOTTOM VIEW OF CHASSIS



NOTES

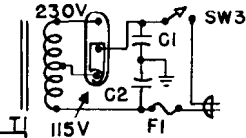
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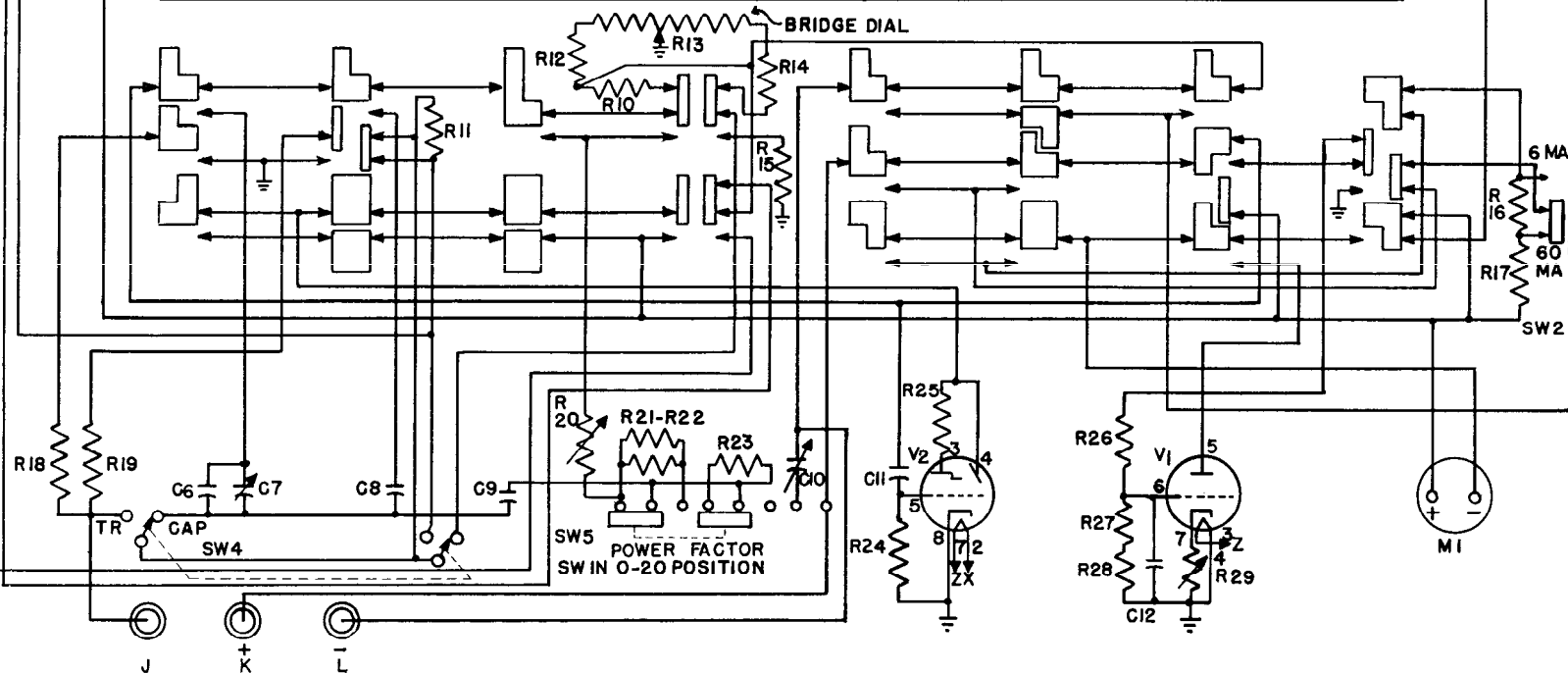
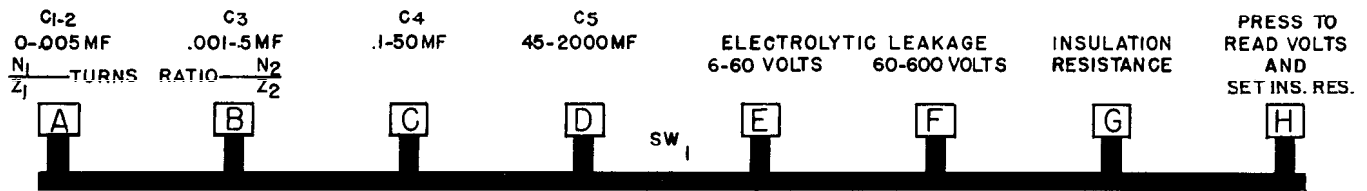
TO-5 TEL-OHMIKE CAPACITOR ANALYZER

Serial Nos.
thru 95001

WIRING DIAGRAM ON
MODEL TO-5X ONLY



SW₁ SHOWN WITH ALL BUTTONS IN
RELEASED POSITION



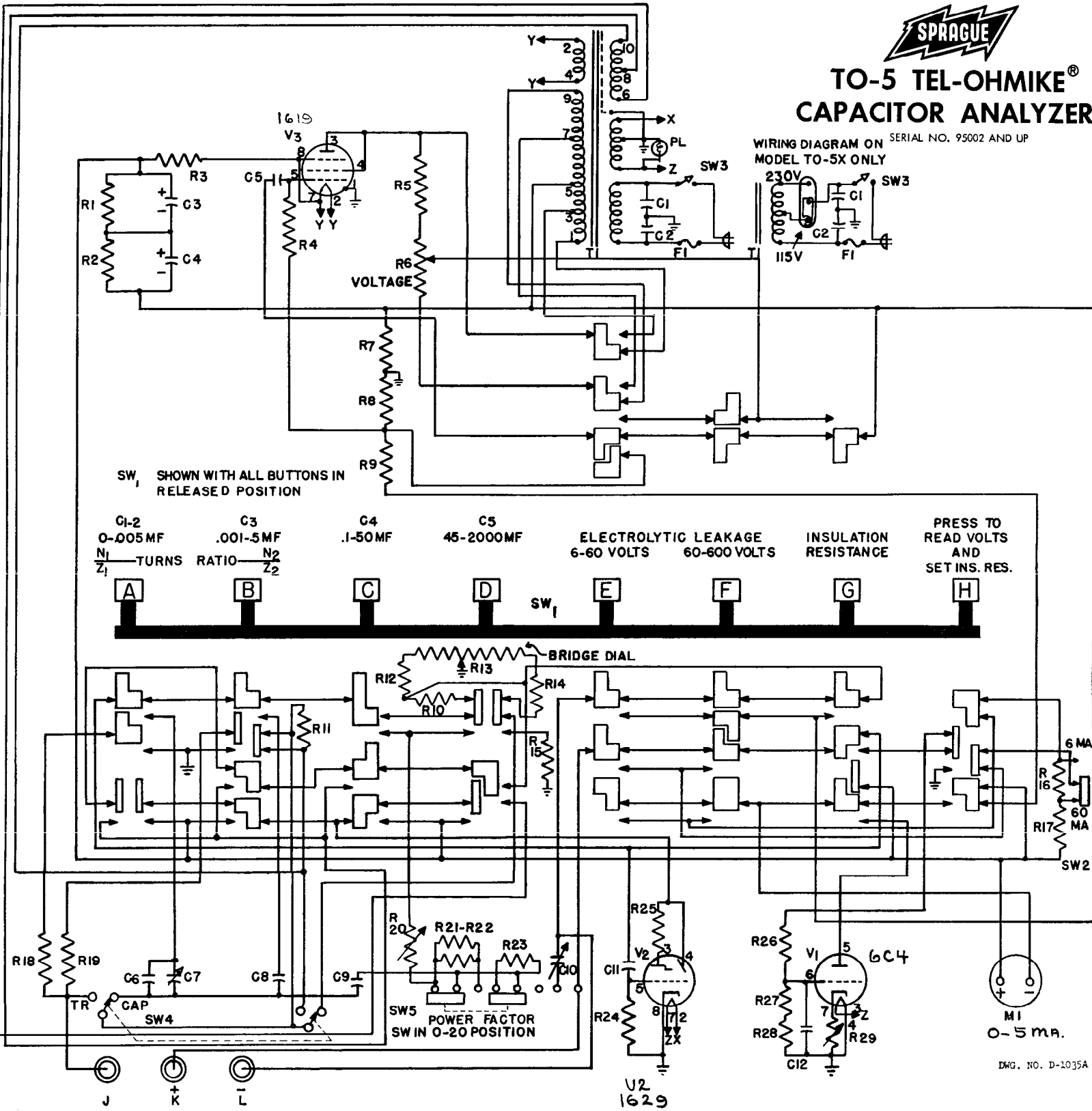
CIRCUIT DIAGRAM



TO-5 TEL-OHMIKE[®] CAPACITOR ANALYZER

SERIAL NO. 95002 AND UP

WIRING DIAGRAM ON
MODEL TO-5X ONLY



CIRCUIT DIAGRAM

DWG. NO. D-1035A

STANDARD MODEL TO-5 WARRANTY

The Sprague Products Company warrants each Tel-Omike Analyzer to be free from defective material and workmanship and agrees to remedy any such defect or to furnish a new part in exchange for any part of any unit of its manufacture which under normal installation, use and service discloses such defect, provided the unit is delivered by the owner to us intact, for our examination, with all transportation charges prepaid to our factory or authorized service station within ninety days from the date of sale to original purchaser and provided that such examination discloses in our judgment that it is thus defective.

This Warranty does not extend to any instrument which has been subjected to misuse, neglect, accident, incorrect wiring not our own, improper installation, or to use in violation of instructions furnished by us, nor extend to units which have been repaired or altered outside of our factory nor to cases where the serial number thereof has been removed, defaced or changed.

Any part of a unit approved for remedy or exchange hereunder will be remedied or exchanged by us without charge to the owner.

This Warranty is in lieu of all other Warranties expressed or implied and no representative or person is authorized to assume for us any other liability in connection with the sale of our products.

If the return of this instrument is deemed necessary, advise SPRAGUE PRODUCTS COMPANY, NORTH ADAMS, MASS., giving full details. Our reply and complete shipping instructions will reach you within five (5) days after receipt of your letter. NO ADJUSTMENTS WILL BE MADE UNLESS OUR CONSENT FOR THE RETURN OF THE INSTRUMENT IS OBTAINED BEFORE MAKING SHIPMENT.

NOTE: RETURNED INSTRUMENTS MUST BE PACKED CAREFULLY, MARKED FRAGILE, AND SHIPPED BY PREPAID EXPRESS.

SPRAGUE PRODUCTS COMPANY
North Adams, Mass.

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IF YOU PURCHASED THIS FROM ANYWHERE BUT FROM US PLEASE NOTIFY US IMMEDIATELY SO THAT WE MAY CHECK IF YOU PURCHASED FROM AN AUTHORIZED RESELLER SO WE CAN LET YOU KNOW IF YOU NEED TO RETURN FOR FULL REFUND FROM AN UNAUTHORIZED SELLER.

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